

## Garant

### Shrink-fit chucks with cooling channel bore, HSK-A 100 A = 130, Clamping $\varnothing$ D1: 25mm



#### Order data

Order number	308284 25
GTIN	4062406101466
Item class	31A

#### Description

##### Version:

From clamping  $\varnothing$  D<sub>1</sub> 6 mm with tapped holes for balancing screws.

Integral length adjustment of the tool from clamping  $\varnothing$  D<sub>1</sub> 6 mm (adjustment travel 10 mm).

- **High-temperature steel.**
- **Sizes 3 – 5 for carbide, from size 6 for HSS and carbide.**
- **With RFID/Balluffchip bore.**

With **cooling channel bores** tapped for plugging.

**GARANT:** HSK mating faces machined. **All shanks hard turned (for smooth running!).**

##### Application:

- **For holding end mills and drills with parallel shank to h6 tolerance.**
- **Suitable for inductive, contact and hot air shrink-fit units.**

##### Supplied with:

For chucks with length adjustment including a length adjustment screw (from clamping  $\varnothing$  D<sub>1</sub> 6 mm).

##### Optional extras:

Coolant tube No. 309880, socket wrench No. 309890, shrink-fit chuck extension No. 302410 – 302416, shrink-fit units No. 354210 – 354450, balancing screw set No. 309906 180.

#### Technical description

Clamping $\varnothing$ D <sub>1</sub>	25 mm
$\varnothing$ D <sub>2</sub>	44 mm

Overhang dimension A	130 mm
Cooling channel bore	lockable
External Ø D	53 mm
Adapter	HSK-A 100 A = 130
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Through-coolant	yes
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

---

## Accessories

Shrink-fit unit Type SU1	354210 SU1
Cooling unit Type CU1	354215 CU1